



QTY.	PART NO.	DESCRIPTION
1	25896	ADH NETCOM, AC, NEMA
1	25549	ADH NETCOM NEMA Installation Sheet (this document)
1	18198	1/8" NPT to 1/4" Barbed Brass Fitting
1	23428	1/8" NPT to 3/8" Barbed Brass Fitting
1	23571	Exhaust Muffler, 1/8" NPT, Bronze

### **CONNECTIONS**

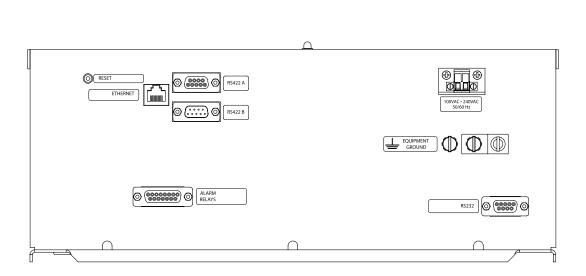
- 1. Connect feed hose to 1/8" NPT outlet using 1/4" or 3/8" barbed fitting supplied.
- 2. Connect required data and alarm relay ports. RS-422 and RS-232 ports may require configuration changes via the web interface. See Instruction Manual for more information.
- 3. Connect AC power. System can be connected to 100 VAC 240 VAC power without requiring any configuration.

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### UNIT DOES NOT HAVE POWER SWITCH. SYSTEM WILL START WHEN POWER IS APPLIED.

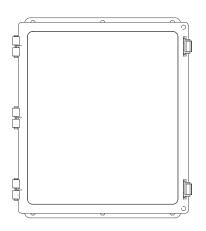
NOTE:

The ADH NETCOM NEMA Automatic Dehydrator with AC Power is permanently connected equipment and does not have an internal disconnect device. A readily accessible disconnect device, short circuit, and current protection shall be provided and are not supplied by ETI When power is applied, the system will start.



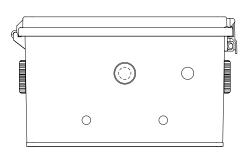
#### MOUNTING ORIENTATION

Select a suitable mounting area,  $19^{\circ}$ L x  $16^{\circ}$ W x  $10^{\circ}$ H (483mm L x 407mm W x 254mm H). Ensure the mounting surface and hardware are suitable to support a static load of approximately four times the weight of the unit, or 100 pounds (45 kg). Use four appropriate  $5/16^{\circ}$  mounting fasteners to attach the unit and ensure stable mounting. The NEMA 4X enclosure shall be mounted in an orientation with hinges to the left, hinges to the top, or the enclosure mounted feet down.



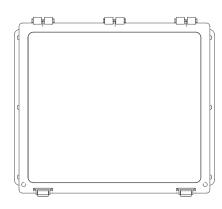
#### **VERTICAL MOUNTING (PREFERRED)**

The ADH NETCOM NEMA preferred orientation for installation is mounted upright so that the door opens to the left.



#### SHELF MOUNTING

Optionally, the ADH NETCOM NEMA may be shelf mounted flat so that the door opens up.



#### HORIZONTAL MOUNTING

Optionally, the ADH NETCOM NEMA may be mounted horizontally so that the door opens up. This is the least preferred method and may result in reduced performance.

## NOTE:

Your Information Technology Department is the best source of information if you encounter problems or difficulties in connecting to or communicating with the dehydrator. The ADH NETCOM Ethernet communications run at 10Base-T and half duplex. It is recommended that the network interface to the ADH NETCOM be manually set to these parameters and NOT to an auto-configure mode.

After changing the IP address of your dehydrator to a network other than the default 192.168.52.0 you will not be able to access the dehydrator from the configuring computer unless that computer is reconfigured for the newly assigned network address.

### **IP SETTINGS**

- 1. Temporarily assign computer an IP address in the 192.168.52.0 network range, typically 192.168.52.1, with the subnet 255.255.255.0
- Connect the dehydrator to your computer either directly or through a network. For direct connections a cross-over cable or switch may be required for connecting to an older computer; an Ethernet patch cable will work in most other cases.
- 3. Open a web browser and connect to web interface at HTTP: //192.168.52.9

### **CONFIGURING IP ADDRESS**

- 1. Go to Configuration page
- 2. If using a fixed IP address, select "Use the following IP address:" Then set the IP address, mask and gateway.
- 3. If using DHCP, select "Obtain IP Address Automatically."
- 4. Click Submit. You should see a message that the dehydrator is rebooting.



IP Pressure Parameters Module

### **CONFIGURING PRESSURE**

- Using a web browser, connect to the dehydrator. Go to the Configuration page
- 2. Using the Units pull-down select English (PSI) or SI (mbar).
- 3. To change the operational pressure setting enter the following:

**Low Alarm** - The pressure at which Low Pressure will cause an alarm condition.

**Low Limit** - The low set point at which the unit will start pumping.

**High Limit** - The high set point at which the unit will stop pumping.

**High Alarm** - The pressure at which High Pressure will cause an alarm condition.

4. Click submit.



Configuration Module

**INSTALLATION NOTES** 

### **CONTACTING CUSTOMER SERVICE**

For technical help, questions or comments concerning this product or any ETI product contact Customer Service 8:00 a.m. - 5:00 p.m. Eastern Time.

Email: info@networketi.com

Web: networketi.com

Mail: ETI

1850 North Sheridan Street

South Bend, IN 46628

### **LIMITED WARRANTY**

ETI's two year limited warranty covering defects in workmanship and materials applies. Contact Customer Service for complete warranty information.

### **DISCLAIMER**

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